Transformations of 6,7-Epoxy Derivatives of Citral and Citronellal in Various Acidic Media

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Abstract—The transformations of 6,7-epoxy derivatives of widely spread in the nature unsaturated aldehydes, citral and citronellal, in various acidic media both under conditions of homogeneous and heterogeneous catalysis were investigated. A number of previously unknown products belonging to different classes of organic compounds was obtained. Probable mechanisms of the products formation are discussed.

The extensive study of terpenes and their derivatives in the modern chemistry is due both to their polyfunctionality and therefore versatile reactivity and to application of this class compounds to many fields of human activity, for instance, to medicine and perfumery [1]. Investigations on epoxides of the terpene series that are able to transform into alcohols, aldehydes, ketones, and heterocycles is a very promising field in the terpene chemistry. Besides the introduction of an epoxy group into a molecule of a complex polyfunctional natural compound can mark the place where arises a cationic center thus providing a possibility of making assumptions on the mechanism of carbocationic reactions and of comparison with the acid-catalyzed reactions of the original olefins.

The objects of this study were citral and citronellal epoxidized at the 6,7-double bond. The transformations of the original unsaturated aldehydes in the acidic media were formerly investigated. It is known from the published data [2] that under treatment with acids citral (I) and citronellal (II) undergo cyclization to afford p-cymene and isopulegol respectively. Besides it was shown earlier [3] that at dissolution of isomeric aldehydes I in a system HSO₃F-SO₂FCl at -120°C under "long life" conditions a mixture of two carboxonium ions (A) and (B) was formed, and the dissolution of isomers I in a system SbF₅-HSO₃F-SO₂FCl at -95°C resulted in dications (C) and (D). The dissolution of citronellal (II) in the fluorosulfonic acid (HSO₂F-SO₂FCl at -120°C) furnished an allyl ion (E). The NMR spectra of the observed ions did not change from -100 to -60° C (Scheme 1).



We showed before [4] that treating of citral with peracetic acid provided 6,7-derivatives of geranial (*cis*-citral) (**III**) and neral (*trans*-citral) (**IV**). Along-side these epoxides formed (*E*)- (**V**) and (*Z*)- (**VI**) 2,6-dimethyl-5,6-epoxy-1-heptenyl formates arising from epoxidation and Bayer–Williger reaction (Scheme 2).^{*}





We studied reactions of epoxides **III** and **IV** in various acidic media. The equimolar mixture of isomers **III** and **IV** was dissolved in fluorosulfonic acid

Reaction conditions	VII	VIII	IX	X	XI	XII	ХШ	XIV	XV	III
HSO ₃ F–SO ₂ FCl, –115°C	25	75	_	_	_	_	_	_	_	_
Dioxane- $H_2O-H_2SO_4$ 40:6:1, 1 min	-	-	70	30	-	-	_	-	-	-
Dioxane-H ₀ H _{SO} $40:6:1, 1$ h	-	-	30	70	-	-	-	-	-	-
$CH_{3}COCH_{3}^{2}-H_{2}O-H_{2}^{4}SO_{4}40:6:1, 1 min$	-	-	43	36	7	14	-	-	-	-
CH ₃ COCH ₃ -H ₂ O-H ₂ SO ₄ 40:6:1, 1 h	-	-	13	26	21	40	-	-	-	-
Askanite-bentonite clay, 5 min	-	-	-	-	-	-	45	5	-	50
Zeolite β , 5 min	-	-	-	-	-	-	30	20	-	50
TiO_2/SO_4^{2-} , 10 min	18	30	7	17	-	_	_	_	30	_

Table 1. Ratio of reaction products VII-XV depending on reaction conditions

^a Percent according to GLC data at 1:1 ratio of the original epoxides **III** and **IV**.

at molar ratio HSO_3F to aldehyde mixture III + IV 20:1, SO₂FCl-HSO₃F at a ratio 4:1 by volume, and reaction temperature -115°C. On quenching the acid solution with a mixture methanol-ethyl ether, 5:2, a mixture was obtained of (E)- (VII) and (Z)- (VIII)3,7-dimethyl-6-oxo-2-octenals (Scheme 3). The dissolution of epoxides III and IV in a system dioxanewater- H_2SO_4 at volume ratio 40:6:1 with subsequent neutralization of the acid by sodium carbonate resulted in formation of (2R,5R)- (IX) and (2S,5R)-(X) 5-(1-hydroxy-1-methylethyl)-2-methyltetrahydrofuran-2-acetaldehydes. The ratio of the arising products essentially depended on the reaction time and is independent of the initial reagent ratio. If the reaction is stopped in 1 min the main product is compound **IX**, and neutralization of the reaction mixture in 1 h and more affords predominantly compound X (Table 1). The mechanism of compounds IX and X formation we assumed is shown on Scheme 3. It is suggested that a molecule of water adds to primarily arising cations (F) and (G) with subsequent protonation of the 2,3-double bond resulting in ion (H). The latter undergoes cyclization to furnish the substituted tetrahydrofurans IX and X. This mechanism assuming formation of the same ion (H) from two different compounds explains why the initial ratio of epoxides III and **IV** does not influence the reaction products ratio. With no acid compound **IX** does not isomerize, and at dissolution of the isolated substance IX in the system dioxane-water- H_2SO_4 compound X also does not form. Semiempirical calculations of the thermodynamic stability for isomers IX and X show that compound **X** is more thermodynamically stable $[\Delta H_{e}^{0}]$ $(\mathbf{IX})^{-151.10 \text{ kcal mol}^{-1}}, \Delta H_{f}^{0}(\mathbf{X}) - 152.26 \text{ kcal mol}^{-1};$ MOPAC].

At dissolving epoxides **III** and **IV** in a system acetone-water- H_2SO_4 at molar ratio 40:6:1 alongside the isomeric substituted tetrahydrofurans **IX** and **X** were obtained (*E*)- (**XI**) and (*Z*)- (**XII**) 3,7-dimethyl-6,7-isopropylidenedioxy-2-octenals. Cations (H) and (G) arising on the opening of the epoxy ring either react with the external nucleophile (acetone) affording ketals **XI** and **XII** or cyclize to give the tetrahydrofuran derivatives **IX** and **X.** It should be noted that the ratio of ketals **XI** and **XII** does not depend either on the reaction time or the ratio of the initial epoxides evidencing the existence of the acid-catalyzed equilibrium between (H) and (G) ions. At the same time the relative amount of compounds **IX**, **X** versus (**XI** + **XII**) depends on the duration of the process in the acidic medium.

We studied further the isomerization of epoxides **III** and **IV** under conditions of heterogeneous catalysis. It was demonstrated, that application of equimolar mixture of compounds **III** and **IV** dissolved in CH₂Cl₂ on zeolite β or askanite-bentonite clay for 5 min at room temperature did not cause isomerization of epoxide **III** with *trans*-located substituents at the double bond, whereas epoxide **IV** apparently due to its spatial arrangement suffered a transformation into cyclic products, 4,8,8-trimethyl-7,9-dioxabicyclo[4.2.1]non-4-ene (**XIII**) and 2,2,6-trimethyl-3,9-dioxabicyclo[4.2.1]non-4-ene (**XIV**). Depending on the type of the acid catalyst used compounds **XIII** and **XIV** were obtained in different amounts.

As seen from the mechanism we proposed in Scheme 3 for the formation of bicyclic ethers the stabilization of cationic center on ion (G) arising at the rupture of the epoxy ring occurs through its reaction with the carbonyl oxygen resulting in a cyclic ion (I). Further the OH group of ion (I) either reacts with the carbon atom C^2 to yield compound **XIII** or with the atom C^4 providing compound **XIV**. The comparison with published data shows that ion (I) is structurally similar to cyclic ions (A) and (B) arising





from the initial compound **I** in the system $HSO_3F_SO_2FC1$ at $-120^{\circ}C$ [3]. The stabilization of a carbocationic center by reaction with a carbonyl oxygen yielding carboxonium ions as with compound **I** is fairly common for cyclization reactions of acyclic terpenoids containing a carbonyl group [5].

At the use of another solid catalyst, solid superacid TiO_2/SO_4^{2-} , the isomerization of epoxides **III** and **IV** gives rise to ketoaldehydes **VII** and **VIII**, tetrahydrofuran derivatives **IX** and **X**, and also to a mixture (4:1) of diastereomers 5-isopropenyl-2-methyltetrahydrofuran-2-acetaldehydes (**XV**). The ratio of the forming products is weakly sensitive to the type of the solid superacid used and to the duration of the reaction. Note that keeping compounds **IX** and **X** with the heterogeneous catalyst does not afford compounds **XV**. We believe that on the route to isomers **XV** arises dication (J) of structure similar to that of ions (C) and (D). This dication cyclizes to give the tetrahydrofuran skeleton. It was remarked [3] that an important factor influencing the formation of dications or cyclic ions from aldehydes I was the ratio of acid to the initial compound. Yet it is known that the acidity of the solid superacid is significantly stronger than that of the clay and the zeolite we used. This fact may testify to the mechanism of compounds **XV** formation via a dication, but the possibility of the other mechanisms cannot be excluded.

We showed further that at dissolving the epoxides V and VI mixture at 2:1 ratio in a system HSO_3 - SO_2FC1 at $-115^{\circ}C$ arose a mixture of (*E*)- (XVI), (*Z*)- (XVII) 2,6-dimethyl-oxo-1-heptenyl formates, and 2,6-dimethyl-5-oxoheptanal (XVIII) in 2:1:4 ratio respectively (Scheme 4). The shortening of the chain by one atom as in compound XVIII was previously observed by Prilezhaev [6] in oxidation of the original aldehyde I with perbenzoic acid. The isomerization of epoxyformates V and VI on solid catalysts provided intractable mixtures of compounds.



Next we studied the acid-catalyzed reactions of epoxides of citronellal (II), an acyclic monoterpene structurally similar to compound I. It was shown that at oxidation of citronellal II with peracids formed both 6,7-epoxy derivatives (XIX) as a mixture of diastereomers and the isomer of the original compound isopulegol (XX) (Scheme 5).

Scheme 5.



Compounds **XIX** were dissolved in fluorosulfonic acid at molar ratio HSO_3F to compound **XIX** 15:1, $SO_2FCI-HSO_3F$ at a ratio 4:1 by volume, and reaction temperature -105°C. On quenching the acid solution with a mixture methanol-ethyl ether, 5:2, were obtained 2.6-dimethyl-8,8-dimethoxyoctan-3-one (**XXI**) and 4-methyl-2-methoxy-7-(1-methoxy-1methylethyl)1-oxacycloheptane (**XXII**) (Scheme 6).

The presumable mechanism of this reaction is shown in Scheme 6. It follows from the Scheme that in a superacid epoxides **XIX** can undergo transformation by the paths a and b. According to path a the epoxide ring first opens to form ion (L), and then it suffers further transformation into compound XXI. Along path b in the first stage occurs a protonation of carbonyl group giving ion (M), then the reaction of the epoxy oxygen with the cationic center gives rise to trialkyloxonium ion (N). The rupture of C'-Obond in the latter furnishes a cyclic cation (O), and its quenching with a mixture methanol-ether yields compound XXII. The mechanism of ion (N) formation we assumed basing on the published data. Formerly a stable trialkyloxonium ion (P) was generated from α -bisabolol (XXIII) in a system SO₂FCl_HSO₃F at -80°C [7], and trialkyloxonium ion (Q) was assumed as an intermediate in isomerization of 2,3-epoxygeraniol (XXIV) in the system $SO_2FCI-HSO_3F$ at $-100^{\circ}C$ [8] (Scheme 7).

Dissolving epoxides **XIX** in a system acetonewater-H₂SO₄ at molar ratio 40:6:1 gave rise to 3,7-dimethyl-6-oxooctanal (**XXV**) and 3,7-dimethyl-6,7-isopropylidenedioxyoctanal (**XXVI**) as a mixture of diastereomers (Scheme 8). The isomerization of epoxides **XIX** on heterogeneous acid catalysts, such as zeolite β , askanite-bentonite clay, and solid superacid TiO₂/SO₄², afforded alongside the ketoaldehyde **XXV** also 4,8,8-trimethyl-7,9-dioxabicyclo[4.2.1]nonane (**XXVII**) as a mixture of isomers. The reaction products **XXV** and **XXVII** formed in different



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ratios depending on the type of catalyst used (Table 2). The formation of cyclic compound **XXVII** evidences that in the intermediate stage arises a cyclic ion (R) with a structure similar to that of ion (I) from epoxide **IV**.

It is remarkable that bicyclic ketals obtained by us **XIII**, **XIV**, **XXVII** are structural analogs of wellknown pheromones **XXVIII-XXXIV**. Intramolecular bicyclic ketals frontalin (**XXVIII**), *exo-* (**XXIX**) and *endo-* (**XXX**) brevicomin (**XXX**), α - and β -multistearin (**XXXI**) are active components of pheromone compositions controlling the aggregation of bark beetles from the genera *Dendroctonus* and *Dryocoetes* and of bark beetles from the genus *Scolytus* [9]. Besides the three-component pheromone of male hepialid moth *Hepialus hecta* is known to contain two unsaturated compounds of the 2,9-oxabicyclo[3.2.1]non-7-ene series, **XXXII** and **XXXIII**, and unsaturated analog of the *exo*-brevicomin **XXXIV** is a multifunctional pheromone of house mice *Mus musculus*.

Let us discuss some details of structure determination for the compounds obtained. The ¹H NMR spectrum of compound **III** is identic to that published [10].

The assignment of respective *trans*- and *cis*-structures to compounds **IX** and **X** was done by analogy with the chemical shifts of carbons in the published ¹³C NMR spectra of compounds with related *trans*and *cis*-structures **XXXV** and **XXXVI** [11]. The alternative pyran type structures **XXXVIIa**, **b** were





O

хххш

XXIX

ХХХП

ХХУШ



XXXIV

XXXI

XXX

rejected after comparison of the NMR spectra with the corresponding spectra from the literature [12] belonging to compounds of analogous structure **XXXVIIIa**, **b**. The choice between the alternative structures XXII and XXXIX was done basing on the LRJMD spectrum that permitted rejection of structure **XXXIX**. Decoupling from protons of methoxy groups performed separately for signals at 3.18 and 3.26 ppm resulted in appearance in the first case only of a singlet from carbon atom at 76.61 ppm (C^{10} in structure XXI), and in the second case was observed a doublet signal at 102.67 ppm assigned to carbon atom C^2 . The decoupling from methoxy group signal at 3.18 ppm should have resulted for compound XXXIX by appearance in the LRJMD spectrum of a doublet belonging to carbon atom C^7 at 75.56 ppm, and that was not actually observed.



Thus in this study the acid-catalyzed reactions of 6,7-epoxides prepared from the aldehydes widely spread in the nature, citral (I) and citronellal (II), were investigated under various homogeneous and heterogeneous conditions. Owing to the polyfunctional character of terpenoid molecules they possess versatile reactivity that depends on the reaction conditions. Therewith in these strongly bonded multicenter systems relatively small structural changes result in significant variations. In keeping with the type of the acid catalyst the reaction products can belong to various classes of organic compounds; it is besides demonstrated that varying the nature of the acid catalyst and the duration of the reaction it is possible to change the ratio of the forming substances.

Table 2. RatioofreactionproductsXXI,XXII,XXV-XXVII(% according to GLC)depending onisomerization conditions of epoxyaldehydeXIX

Reaction conditions	XXI	XXII	XXV	XXVI	XXVII	XIX
HSO ₃ F–SO ₂ FCl, -115° C	80	20	_	-	_	-
CH_3COCH_3- $H_2O-H_2SO_4$	-	-	10	90	-	-
40: 6: 1, 10 min Askanite- bentonite clay,	_	_	40	_	30	30
5 min zeolite β , 15 min	_	_	30	_	45	25
TiO_2/SO_4^{2-} , 10 min	_	_	60	_	40	_

EXPERIMENTAL

¹H and ¹³C NMR spectra were registered on spectrometer Bruker AM-400 at 400.13 and 100.61 MHz respectively from solutions of compounds in CDCl₃ or in a mixture CCl₄-CDCl₃ (~1:1). The chloroform signals served as internal reference (δ 7.24, $\delta_{\rm C}$ 76.90 ppm). The structures of compounds obtained were established by analysis of the coupling constants in the NMR spectra of double resonance ¹H-¹H, and by analysis of ¹³C NMR spectra with the use of spectra with selective and off-resonance protons irradiation, two-dimensional correlation spectra ¹³C-¹H on direct constants (COSY, the applied value of ¹J_{C,H} 135 Hz), and unidimensional spectra ¹³C-¹H with correlation on remote constants (LRJMD, J_{C,H} 10 Hz). Data on ¹³C NMR spectra are presented in Table 3.

The analysis of reaction products and checking of the initial compounds purity was performed by GLC on "Biokhrom-1" chromatograph equipped with several columns: (a) glass capillary column $53000 \times$ 0.26 mm, stationary phase XE-60; (b) quartz capillary column 13000×0.22 mm, stationary phase SE-54; (c) quartz capillary column 20000×0.27 mm, stationary phase BS-30 (analogous to SE-30); flameionization detector, carrier gas helium. The ratios of product formed from epoxides **III**, **IV** under acid catalysis are given in Table 1, those arising from epoxides **XIX** in Table 2. The separation of reaction products was carried out by column chromatography on SiO₂ (Czech Republic, 40–100 and 100–160 µ). The ratio of crude product to the sorbent was 1:20– 1:40. The elemental composition of compounds obtained was derived from the high resolution mass spectra registered on Finnigan MAT 8200 instrument.

The solutions of ion salts were prepared in twice distilled HSO₃F (bp $158-161^{\circ}C$). The diluent, SO₂FCl, was purified by passing through sulfuric acid. As nucleophile for quenching was used a mixture methanol-ethyl ether, 5:2 by volume. The procedures for preparation of salts solutions and their quenching are described in [13]. The askanite-bentonite clay used as catalyst was prepared by acid activation of clay from Askane group of deposits, State Standard OCT 113-12-86-82, and it was dried directly before experiments at 110°C for 3 h. As catalysts were also used titanium oxide sulfate (TiO_2/SO_4^{2-}) (calcined at 400°C for 3 h) or wideporous zeolite β (SiO₂/Al₂O₃ 22.4) with pore size 0.75-0.80 nm, weight content of oxides Na₂O 0.01%, Al₂O₃ 4.50%, SiO₂ 59.20%, Fe₂O₃ 0.08% (manufactured at TsIN Zeosit, Novosibirsk). Zeolite was calcined before use for 3 h at 500°C. The following reagents were used in the study: citral Fluka containing no less than 97% of the main product, ratio of cis to trans isomers 1:2 (¹H NMR data); technical-grade citral containing 13% of dehydrolinalool, ratio of cis to trans isomers 1:1 (¹H NMR data); citronellal Fluka with content of the main substance 85-90%.

Reaction of citral (I) with peracetic acid. To 2.12 g (0.014 mol) of compound I (with cis-to-trans ratio 1:2) in 3 ml of CH_2Cl_2 and 8 g of anhydrous Na_2CO_3 was added slowly at vigorous stirring 24 ml (0.021 mol) of CH₃COOOH dissolved in CH₂Cl₂. The peracetic acid was preliminary prepared by extraction from the mixture of 200 ml CH₃COOH, 200 ml of 30% H_2O_2 , and 10 ml of H_2SO_4 , and its concentration was determined by iodometry. After the end of peracetic acid addition the reaction mixture was vigorously stirred for 50 min at 20°C. The epoxides were extracted from the reaction mixture by ethyl ether, the extract was treated with saturated solution of Na₂CO₃, washed with water till neutral, and dried on Na₂SO₄. The weight of crude product 2.08 g. In the mixture epoxides III, IV, V, and VI were present in 28, 21, 30, 21% amount respectively according to GLC. The products were separated by column chromatography on SiO₂ (100–160 μ), gradient elution with hexane-ethyl ether mixture, ether content from 5 to 30%. We obtained 0.75 g of compounds III and IV mixture in 2:1 ratio, and 1.28 g of compounds V and VI mixture in 2:1 ratio. Mass spectra of isomers III and IV are identic. Found $[M]^+$ 168.11495. $C_{10}H_{16}O_2$. Calculated M

168.11502. ¹H NMR spectrum of 6,7-epoxygeranial (III) (δ , ppm, *J*, Hz): 1.18 s and 1.21 s ($C^{8}H_{3}$, $C^{10}H_{3}$), 1.54–1.74 m (2H⁵), 2.11 d ($C^{9}H_{3}$, $J_{9,2}$ 1.2), 2.20–2.37 m (2H⁴), 2.63 d.d (H⁶, $J_{6,5}$ 7, $J_{6,5}$ 5), 5.81 d.m (H², $J_{2,1}$ 8), 9.89 d (H¹, *J* 8). ¹H NMR spectrum of 6,7-epoxyneral (IV) (δ , ppm, *J*, Hz): 1.23 s and 1.26 s ($C^{8}H_{3}$, $C^{10}H_{3}$), 1.66–1.78 m (2H⁵), 1.96 d ($C^{9}H_{3}$, $J_{9,2}$ 1.2), 2.63–2.76 m (2H⁴, H⁶), 5.88 br.d (H², $J_{2,1}$ 8), 9.93 d (H¹, *J* 8).

Mass spectrum of compounds **V**, **VI** mixture (2:1): m/z 156.11493 (fragment ion $[M-CO]^+$) $C_9H_{16}O_2$. Calculated. $([M-CO]^+)$ 156.11502. ¹H NMR spectrum of (E)-2,6-dimethyl-5,6-epoxy-1-heptenyl formate (V) (δ , ppm, J, Hz): 1.17 s and 1.21 s (C^7H_3 , $C^{10}H_3$), 1.57 m ($2H^4$), 1.63 d (C^9H_3 , $J_{9,1}$ 1.5), 1.98–2.15 m ($2H^3$), 2.60 t (H^5 , $J_{5,4}$ 6), 6.93 m (H^1 , $J_{1,3}$ 1.5, J 1.5), 7.96 s (H^8). ¹H NMR spectrum of (Z)-2,6-dimethyl-5,6-epoxy-1-heptenyl formate (VI) (δ , ppm, J, Hz): 1.22 s and 1.25 s (C^7H_3 , $C^{10}H_3$), 1.60 m ($2H^4$), 1.64 d (C^9H_3 , $J_{9,1}$ 1.5), 2.26 br.t ($2H^3$, $J_{3,4}$ 7.5, $J_{3,1}$ 1), 2.67 t (H^5 , $J_{5,4}$ 6), 6.94 m (H^1 , J 1.5, 1), 8.00 s (H^8).

Transformation of epoxides III, IV in HSO₃F-SO₂FCl at -115°C. To a solution of 2.8 g (1.6 ml) of HSO₃F in 6.4 ml of SO₂FCl was added at -115°C a solution of 0.3 g of epoxides III, IV mixture (with the ratio of E and Z isomers 2:1) in 1.8 ml of CH₂Cl₂. The reaction mixture was vigorously stirred for 5 min at the same temperature, and then poured into a mixture of methanol with ethyl ether. Yield of the crude reaction product 0.9 g. By column chromatography on SiO₂ (eluent hexane) was separated 0.05 g of a mixture of compounds VII and VIII in 3:1 ratio. Found $[M]^+$ 168.11495. C₁₀H₁₆O₂. Calculated M 168.11502. ¹H NMR spectra (recorded from the mixture of compounds VII and VIII in the ratio $\sim 3:1$), δ , ppm (J, Hz): (E)-3,7-dimethyl-6-oxo-2-octenal (**VII**), 1.082 d ($C^{8}H_{3}$, $C^{10}H_{3}$, J 7), 2.17 d ($C^{9}H_{3}$, $J_{9,2}$ 1.2), 2.43 br.t ($2H^{4}$, $J_{4,5}$ 7.5), 2.57 septet (H^{7} , J 7), 2.63 t ($2H^{5}$, J 7.5), 5.77 d.q.t (H^{2} , $J_{2,1}$ 7.5, J 1.2, J_{2.4} 1.2), 9.93 d (H¹, J 7.5); (Z)-3,7-dimethyl-6-oxo-2-octenal (**VIII**), 1.079 d (C^8H_3 , $C^{10}H_3$, J 7), 1.93 d (C⁹H₃, $J_{9,2}$ 1.2), 2.55 septet (H⁷, J 7), 2.63 m (2H⁵), 2.79 br.t (2H⁴, $J_{4,5}$ 7), 2.82 br.d (H², $J_{2,1}$ 7.5), 9.91 d (H¹, J 7.5).

Isomerization of the epoxides III and IV mixture in a system dioxane-water- H_2SO_4 . To 1.5 ml of a mixture dioxane-water- H_2SO_4 (40:6:1 by volume)

TRANSFORMATIONS OF 6,7-EPOXY DERIVATIVES

Number of carbon atom	III ^b	IV	,	V ^b		VI ^b	VII ^c	VII ^c VIII ^c		c	X ^c	XI ^c
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	190.94 d 127.15 d 162.54 s 37.01 t 26.35 t 63.08 t 58.29 s 18.42 q 17.34 q 24.45 q	190.31 128.55 162.73 29.30 27.88 63.10 58.47 18.55 24.77 24.54	d s t t t s q q q	128.96 122.38 30.54 t 26.77 t 63.35 d 57.97 s 18.44 q 157.66 13.48 q 24.49 q	d s d	128.91 d 122.55 s 26.35 t 26.44 t 63.64 d 58.15 s 18.52 q 157.72 d 17.26 q 24.65 q	190.04 d 126.98 d 161.44 s 33.66 t 37.31 t 211.44 s 40.89 d 18.26 q 17.91 q 18.26 q	189.72 d 128.64 d 161.22 s 26.52 t 38.67 t 211.44 s 40.86 d 18.19 q ^e 24.79 q 18.26 q ^e	80.99 37.93 26.03 86.09 54.00 200.59 27.56 70.31 24.31 27.39	s t d t q s q ^e q ^e	- 81.05 s 38.15 t 25.89 t 85.63 d 54.09 t 200.90 d 26.89 q 70.58 s 24.63 q ^e 27.48 q ^e	79.91 s
Number of carbon atom	XII ^c	XIII	I ^c XIV ^c		;	XV ^c	XVI ^b	XVII ^b	XVIII ^b		XIXa ^c	XIXb ^c
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	79.76 s 106.88 s $^{-}$ 81.74 d 27.84 t 29.76 t 161.73 s 129.18 d 190.36 d 22.97 q ^e 25.89 q ^e 26.76 q ^f 28.51 q ^f 24.68 q	100.11 125.95 142.66 30.34 28.71 80.67 80.35 	$ \begin{array}{c} d\\ 5\\ 6\\ 5\\ t\\ d\\ s\\ q\\ q^{e}\\ q^{e}\\ q^{e}\\ q^{e}\\ \end{array} $	83.02 d 81.80 s 141.12 114.13 80.67 s 41.04 t 25.08 t 25.65 q 23.42 q 26.23 q	d d	81.07 s 37.83 t 31.00 t 82.45 d 54.25 t 200.36 d 27.81 q 145.12 s 110.53 t 18.07 q	129.09 d 122.49 s 27.74 t 38.15 t 213.33 s 40.81 d 18.06 q 157.81 d 13.77 q 18.06 q	128.91 d 122.49 s 23.75 t 37.66 t 213.61 s 40.69 d 18.08 q 157.74 d 17.32 q 18.08 q	204.32 45.47 24.05 36.97 213.67 40.76 18.06 13.34 18.06	e d d t t 's d q q q q	200.66 s 50.63 t 27.69 d 33.54 t 26.23 t 63.53 d 57.60 s 18.66 q 19.87 q 24.74 q	200.59 s 50.80 t 27.69 d 33.54 t 26.23 t 63.55 d 57.50 s 18.62 q 19.74 q 24.74 q
Number of carbon atom	XXI ^c					XXV ^b	X	XXVIa, b ^c		XXVIIb ^b		XXVIIb ^b
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		79.86 s 106.44 s 83.26 d, 83.42 d 26.87 t 34.23 t, 34.31 t 28.11 d, 28.19 d 50.89 t, 50.91 t 200.63 d, 200.67 d 22.92 q^{e} 26.14 q^{e} 26.93 q^{f} 28.63 q^{f} 19.99 q			102.32 d 43.27 t 30.49 d 32.16 t 30.81 t 81.70 d 79.72 s 		104.03 d 43.13 t 28.57 d 31.92 t 26.52 t 80.21 d 81.32 s - 22.88 q 27.52 q ^e 22.19 q ^e		

Table 3. ¹³C NMR spectra of compounds **III–XIX, XXI, XXII, XXV–XXVII**, δ_c , ppm^a

^a The chemical shift values with the same superscripts (e, f) probably would be interchanged within the same column. ^b In $CDCl_3$. ^c In CCl_4+CDCl_3 (1:1).

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was added 0.1 g of epoxides **III** and **IV** mixture (1:1). In 1 min the reaction mixture was washed with a saturated Na₂CO₃ solution, the reaction products were extracted into ethyl ether. The crude product weighted 0.07 g, the ratio of compound IX to X 2.3:1 (GLC) was not influenced by the ratio of the original epoxides III and IV. Found $[M]^+$ 186.11495. $C_{10}H_{16}O_2$. Calculated M 186.11502. The products were subjected to column chromatography on SiO₂, gradient elution with hexane-ethyl ether mixture, ether content from 0.5 to 25%. We obtained 0.021 g of compounds IX and X mixture in 3:1 ratio. At keeping 0.15 g of the epoxides mixture in 2.3 ml of the system dioxane-water- H_2SO_4 for 1 h 0.12 g of crude product was isolated with compound IX to X ratio 1:2.3. By chromatography on SiO₂, gradient elution with hexane-ethyl ether mixture, ether content from 0.5 to 25%, 0.04 g of compounds IX and X mixture, 1:3, was isolated.

The NMR spectra were registered from mixtures with one or another isomer prevailing. ¹H NMR spectrum of (2R,5S)-5-(1-hydroxy-1-methylethyl)-2-methyltetrahydrofuran-2-acetaldehyde (**IX**) (δ , ppm, *J*, Hz): 1.05 s, 1.14 s (C¹⁰H₃, C¹¹H₃), 1.27 s (C⁸H₃), 1.70–1.95 m (2H³, 2H⁴), 2.00 br.s (OH), 2.49 d.d (H⁶, *J*_{6,6} 15, *J*_{6,7} 3) and 2.54 d.d (H⁶, *J* 15, *J*_{6,7} 3) *AB* system, 3.72 m (H⁵), 9.72 t (H⁷, *J* 3). ¹H NMR spectrum of (2*S*,5*R*)-5-(1-hydroxy-1-methylethyl)-2-methyltetrahydrofuran-2-acetaldehyde (**X**) (δ , ppm, *J*, Hz): 1.02 s, 1.14 s (C¹⁰H₃, C¹¹H₃), 1.31 s (C⁸H₃), 1.70–2.00 m (2H³, 2H⁴), 2.22 br.s (OH), 2.53 d (2H⁶, *J*_{6,7} 3), 3.73 m (H⁵), 9.76 t (H⁷, *J* 3).

Reaction of epoxides III and IV mixture with a system acetone-water-H2SO4. To 1.88 ml of the mixture acetone-water- H_2SO_4 (40:6:1 by volume) was added 0.4 g of epoxides III, IV mixture (1:1). In 1 h the reaction mixture was washed with a saturated solution of Na₂CO₃, the reaction products were extracted into ethyl ether. The weight of crude product was 0.22 g. The content of the main reaction products (by GLC data) as a function of the reaction duration is indicated in Table 1. The products were subjected to column chromatography on SiO₂, gradient elution with hexane-ethyl ether mixture, ether content from 0 to 90%. We isolated 0.066 g of compounds IX and X mixture in 1:2 ratio (GLC), and 0.042 g of compounds XI and XII mixture in 1.4:1 ratio (NMR), compounds were unstable and tarring occurred at room temperature. Compounds XI and \overline{XII} mixture. Found: $[M]^{\ddagger}$ 226.11509. $C_{13}H_{22}O_3$. Calculated *M* 226.11512. ¹H NMR spectrum of (E)-3,7-dimethyl-6,7-isopropylidenedioxy-2-octenal

(**XI**) (δ , ppm, *J*, Hz): 1.05 s, 1.20 s (C¹¹H₃, C¹²H₃), 1.26 s, 1.35 s (C¹³H₃, C¹⁴H₃), 1.50 d.d.d.d (H⁶, *J*_{6,6'} 13.5, *J*_{6,7} 10.5, *J*_{6,7} 6, *J*_{6,5} 3), 1.65 d.d.d.d (H^{6'}, *J* 13.5, *J*_{6',5} 10, *J*_{6',7} 10, *J*_{6',7'} 5), 2.16 d (C¹⁵H₃, *J*_{15,9} 1.5), 2.23 d.d.d.d (H⁷, *J*_{7,7'} 15, *J* 10, 6, *J*_{7,9} 1), 2.44 d.d.d.d (H⁷, *J* 15, 10.5, 5, *J*_{7',9} 1), 3.58 d.d (H⁵, *J* 10, 3), 5.85 d.m (H⁹, *J*_{9,10} 8), 9.95 d (H¹⁰, *J* 8). ¹H NMR spectrum of (*Z*)-3,7-dimethyl-6,7-isopropylidenedioxy-2-octenal (**XII**₂) (δ , ppm, *J*, Hz): 1.04 s, 1.18 s (C¹¹H₃, C¹²H₃), 1.23 s, 1.35 s (C¹³H₃, C¹⁴H₃), 1.51 m (H⁶), 1.68 m (H^{6'}), 1.96 d (C¹⁵H₃, *J*_{15,9} 1.5), 2.58 d.d.d.d (H⁷, *J*_{7,7'} 13, *J*_{7,6'} 8, *J*_{7,6} 5, *J*_{7,9} 0.5), 2.83 d.d.d (H⁷, *J* 13, *J*_{7',6} 8, *J*_{7,6'} 8), 3.57 d.d (H⁵, *J*_{5,6'} 10.5, *J*_{5,6} 3), 5.86 d.m (H⁹, *J*_{9,10} 8), 9.92 d (H¹⁰, *J* 8).

Isomerization of the epoxides III and IV mixture on zeolite. To 0.40 g of calcined zeolite in 6 ml of dried CH_2Cl_2 was added at stirring 0.25 g of epoxides III amd IV mixture (1:1) in 1 ml of CH_1Cl_2 . After 5 min of stirring the catalyst was filtered off and washed with ethyl ether. The solvent was removed from the combined organic solution to afford 0.22 g of crude product. The products were subjected to column chromatography on SiO₂, gradient elution with pentane–ethyl ether mixture, ether content from 0 to 30%. We isolated 0.036 g of compound XIII, 0.018 g of compound XIV, and 0.10 g of unreacted epoxide III.

4,8,8-Trimethyl-7,9-dioxabicyclo[4.2.1]non-4ene (**XIII**). ¹H NMR spectrum (δ , ppm, *J*, Hz): 1.22 s, 1.32 s (C¹⁰H₃, C¹¹H₃), 1.71 d (C⁹H₃, *J*_{9,2} 1.5), 1.81 m (H⁵), 1.88 m (H⁵), 2. 18 d.d.d.d (H⁴, *J*_{4,4} 16, *J*_{4,5} 7.5, *J*_{4,5} 4.5, *J*_{4,2} 1) and 2.34 d.d.d.d.q (H⁴, *J* 16, *J*_{4,5} 9.0, *J*_{4,5} 4.5, *J*_{4,2} 1.5, *J*_{4,9} 1) *AB* system, 3.91 d.d (H⁶, *J*_{6,5} 6, *J*_{6,5} 4), 5.38 d (H¹, *J*_{1,2} 4), 5.48 m (H², *J*_{2,1} 4, *J*_{2,9} 1.5, *J*_{2,4} 1.5, *J*_{2,4} 1). Found [*M*]⁺ 168.11470. C₁₀H₁₆O₂. Calculated *M* 168.11502. **2,2,6-Trimethyl-3,9-dioxabicyclo[4.2.1]non-4-ene (XIV**). ¹H NMR spectrum (δ , ppm, *J*, Hz): 1.15 s, 1.30 s (C⁹H₃, C¹⁰H₃), 1.37 s (C¹¹H₃), 1.60 m and 1.89 m (2H⁷), 1.92–2.08 m (2H⁸), 3.97 d.d (H¹, *J*_{1,8k} 8.5, *J*_{1,8h} 4), 4.55 d (H⁵, *J*_{5,4} 8), 5.76 d (H⁴, *J* 8). Found [*M*]⁺ 168.11461. C₁₀H₁₆O₂. Calculated *M* 168.11502.

Isomerization of the epoxides III and IV mixture on clay. To 0.50 g of clay in 8 ml of dried CH_2Cl_2 was added at stirring 0.30 g of epoxides III and IV mixture (1:1) in 2 ml of CH_1Cl_2 . After 5 min of stirring the catalyst was filtered off and washed with ethyl ether. The solvent was removed from the combined organic solution to afford 0.26 g of crude product. The products were subjected to column chromatography on SiO_2 , gradient elution with pentane-ethyl ether mixture, ether content from 0 to 30%. We isolated 0.043 g of compound **XIII**, 0.010 g of compound **XIV**, and 0.09 g of unreacted epoxide **III**.

Isomerization of the epoxides III and IV mixture on solid superacid TiO₂/SO₄²⁻. To 0.40 g of sulfated titanium oxide in 10 ml of dried CH₂Cl₂ was added at stirring 0.40 g of epoxides III amd IV mixture (1:1) in 5 ml of CH₂Cl₂. After 10 min of stirring the catalyst was filtered off and washed with ethyl ether. The content of the main products (by GLC data) is indicated in Table 1. On removing the solvent we obtained 0.36 g of crude product. The products were subjected to column chromatography on SiO₂, gradient elution with hexane-ethyl ether mixture, ether content from 0 to 50%. From the reaction mixture were separated the following substances: 0.11 g of compounds VII and VIII mixture, 0.09 g of compounds IX and X mixture, and 0.03 g of compound **XV** as an isomer mixture in 4:1 ratio.

5-Isopropenyl-2-methyltetrahydrofuran-2-acetaldehyde (XV). ¹H NMR spectrum of the prevailing isomer (δ , ppm, *J*, Hz): 1.31 s (C⁸H₃), 1.68 br.s (C¹¹H₃), 1.70–1.92 m (2H³, H⁴), 2.03 m (H⁴), 2.51 d.d (H⁶, *J*_{6,6'} 15, *J*_{6,7} 3) and 2.55 d.d (H^{6'}, *J* 15, *J*_{6',7} 3) *AB* system, 4.31 br.d.d (H⁵, *J*_{5,4'} 8, *J*_{5,4} 6.5), 4.73 m (H¹⁰, *J*_{10,10'} 2, *J*_{10,11} 1.5, *J*_{10,5} 1), 4.94 m (H^{10'}, *J* 2, *J*_{10',5} 1, *J*_{10',11} 1), 9.76 t (H⁷, *J* 3). Found [*M*]⁺ 168.11461. C₁₀H₁₆O₂. Calculated *M* 168.11502.

Transformation of epoxides V, VI in HSO₃F₋ SO2FCl at -115°C. To a solution of 3.48 g (2 ml) of HSO₃F in 8 ml of SO₂FCl was added at -115°C a solution of 0.42 g of epoxides V, VI mixture (with the ratio of E40 and Z isomers 2:1) in 2 ml of CH_2Cl_2 . The reaction mixture was vigorously stirred for 5 min at the same temperature, and then poured into 35 ml of a mixture of methanol with ethyl ether. Yield of the crude reaction product 0.26 g. GLC analysis showed that the mixture consisted of compounds XVIII. XVI, and XVII at a ratio ~4:2:1. By column chromatography on SiO₂ (gradient elution with a mixture pentane-ethyl ether, the latter from 0 to 30%) we isolated 0.1 g of compound XVIII and 0.09 g of compounds XVI and XVII mixture in 1.3:1 ratio.

The mixture of (E)- (XVI) and (Z)- (XVII)2,6-dimethyl-5-oxo-1-heptenyl formates. ¹H NMR spectra were recorded for the mixture of compounds **XVI** and **XVII**. ¹H NMR spectrum of compound **XVI** (δ , ppm, *J*, Hz): 1.063 d (C⁷H₃, C¹⁰H₃, *J* 7), 1.67 d (C⁹H₃, *J*_{9,1} 1.5), 2.23 t.d (2H³, *J*_{3,4} 8, *J*_{3,1} 1.2), 2.54 t (2H⁴, *J* 8), 2.57 septet (H⁶, *J* 7), 6.95 m (H¹, *J* 1.5, 1.2), 8.01 s (H⁸). ¹H NMR spectrum of compound **XVII** (δ , ppm, *J*, Hz): 1.064 d (C⁷H₃, C¹⁰H₃, *J* 7), 1.62 d (C⁹H₃, *J*_{9,1} 1.5), 2.36 br.t (2H³, *J*_{3,4} 8), 2.52 t (2H⁴, *J* 8), 2.58 septet (H⁶, *J* 7), 6.91 m (H¹), 8.00 s (H⁸). Found [*M*-CO]⁺ 156.11493. C₉H₁₆O₂. Calculated [*M*-CO] 156.11502.

2,6-Dimethyl-5-oxoheptanal (**XVIII**). ¹H NMR spectrum (δ , ppm, *J*, Hz): 1.04 d (C⁷H₃, C⁹H₃, *J* 7), 1.07 d (C⁸H₃, *J*_{8,2} 7), 1.63 d.t.d (H³, *J*_{3,3} 14, *J*_{3,4} 7, *J*_{3,2} 6), 1.90 d.t.d (H³, *J* 14, *J*_{3,4} 7, *J*_{3,2} 7), 2.32 d.q.d.d (H², *J* 7, 7, 6, *J*_{2,1} 2), 2.46 m (2H⁴), 2.54 septet (H⁶, *J* 7), 9.56 d (H¹, *J* 2). Found [*M*]⁺ 156.11493. C₉H₁₆O₂. Calculated *M* 156.11502.

Reaction of citronellal (II) with peracetic acid. A mixture of 2.50 g of compound II, 33 ml (0.028 mol) of CH₃COOOH solution in CH₂Cl₂, and 6 g of anhydrous Na₂CO₃ was vigorously stirred for 1 h. The peracetic acid was preliminary prepared by extraction from the mixture of 200 ml CH₃COOH, 200 ml of 30% H_2O_2 , and 10 ml of H_2SO_4 , and its concentration was determined by iodometry. In 1 h the reaction mixture was treated with saturated solution of Na₂CO₃, washed with water till neutral, and dried on Na₂SO₄. The isolated product of 1.38 g contained compounds II, XX, and XIX in 1:1:6 ratio. By column chromatography on SiO₂ (gradient elution with a mixture hexane-ethyl ether, the latter from 0 to 30%) was isolated 0.13 g of unreacted aldehyde II. 0.22 g of alcohol XX, and 0.75 g of epoxides XIX as a mixture of diastereomers XIXa, **XIXb** in a ratio $\sim 2:1$.

3,7-Dimethyl-6,7-epoxyoctanal (XIX). ¹H NMR spectrum of prevailing isomer A (δ , ppm, *J*, Hz): 0.91 d (C⁹H₃, *J*_{9,3} 6.5), 1.16 s, 1.20 s (C⁸H₃, C¹⁰H₃), 1.31–1.50 m (2H⁴, 2H⁵), 2.03 m (H³), 2.16 d.d.d (H², *J*_{2,2} 16.5, *J*_{2,3} 8, *J*_{2,1} 2.5), 2.33 d.d.d (H², *J* 16.5, *J*_{2,3} 6, *J*_{2,1} 2), 2.53 t (H⁶, *J*_{6,5} 6), 9.65 d.d (H¹, *J* 2.5, 2). NMR spectrum ¹H of minor isomer B (δ , ppm, *J*, Hz): 0.90 d (C⁹H₃, *J*_{9,3} 6.5), 1.15 s, 1.20 s (C⁸H₃, C¹⁰H₃), 1.31–1.50 m (2H⁴, 2H⁵), 2.03 m (H³), 2.17 d.d.d (H², *J*_{2,2} 16.5, *J*_{2,3} 8, *J*_{2,1} 2.5), 2.31 d.d.d (H², *J* 16.5, *J*_{2,3} 6, *J*_{2',1} 2), 2.53 t (H⁶, *J*_{6,5} 6), 9.65 d.d (H¹, *J* 2.5, 2). Found [*M*]⁺ 170.11509. C₁₀H₁₈O₂. Calculated *M* 170.11512.

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Transformation of epoxides XIX in HSO₃**F**-**SO**₂**FCI.** To a solution of 2.61 g (1.5 ml) of HSO₃**F** in 7 ml of SO₂FCl was added at -105° C a solution of 0.30 g of isomer mixture of epoxides **XIX** in 2 ml of dried CH₂Cl₂. The reaction mixture was vigorously stirred for 5 min at the same temperature, and then poured into 30 ml of a mixture of methanol with ethyl ether (5:2 by volume). The reaction products were extracted into ethyl ether, the solution was dried with MgSO₄. We isolated 0.25 g of mixture of compounds **XXI** and **XXII**. By column chromatography on SiO₂ with gradient elution with hexane containing from 0 to 5% of ethyl ether was isolated 0.06 g of compound **XXI** and 0.01 g of compound **XXII**.

2,6-Dimethyl-8,8-dimethoxyoctan-3-one (**XXI**). ¹H NMR spectrum (δ , ppm, *J*, Hz): 0.87 d (C¹⁰H₃, *J*_{10,6} 6.5), 1.04 d (C¹H₃, C⁹H₃, *J* 7), 1.33 d.d.d (H⁷, *J*_{7,7'} 13, *J*_{7,6} 7, *J*_{7,6'} 5), 1.35 m (H⁵), 1.50 m (H⁶), 1.52–1.62 m (H⁵, H⁷), 2.40 m (2H⁴), 2.55 septet (H², *J* 7), 3.25 s and 3.26 s (2 OCH₃), 4.39 d.d (H⁸, *J*_{8,7'} 7, *J* 5). Found [*M*–OCH₃]⁺ 185.11509. C₁₁H₂₁O₂. Calculated [*M*–OCH₃] 185.11512.

4-Methyl-2-methoxy-7-(1-methoxy-1-methylethyl)-1-oxacycloheptane (XXII). ¹H NMR spectrum (δ , ppm, *J*, Hz): 0.91 d (C⁹H₃, *J*_{9,4} 6.5), 1.08 m (H³), 1.10 s and 1.16 s (C¹¹H₃, C¹²H₃), 1.36 m and 1.82 m (2 H⁶) 1.54 m and 1.78 m (2H⁵), 1.62 m (H⁴), 1.76 br.d.d (H^{3'}, *J*_{3',3} 13.5, *J*_{3',2} 5), 3.18 s (OC¹³H₃), 3.36 s (OC⁸H₃), 3.63 br.d (H⁷, *J*_{7,6} 10), 4.61 d.d (H², *J*_{2,3} 9, *J* 5). Found [*M*-OCH₃]⁺ 185.11509. C₁₁H₂₁O₂. Calculated [*M*-OCH₃] 185.11512.

Transformations of epoxides XIX in a system acetone-water-H₂SO₄. To 0.94 ml of the mixture acetone-water-H₂SO₄ (40:6:1 by volume) was added 0.29 g of epoxides **XIX**. After 10 min the reaction mixture was treated with saturated Na₂CO₃ solution, the reaction products were extracted into ethyl ether, and the extract was dried with MgSO₄. On removing ether we obtained 0.126 g of substance. By column chromatography on SiO₂ with gradient elution with hexane containing from 0 to 10% of ethyl ether was isolated 0.026 g of compound **XXV** and 0.06 g of compound **XXVI** as a mixture of diastereomers in 1:1 ratio.

3,7-Dimethyl-6-oxooctanal (XXV). ¹H NMR spectrum (δ , ppm, *J*, Hz): 0.93 d (C⁹H₃, *J*_{9,3}6.5), 1.05 d (C⁸H₃, C¹⁰H₃, *J* 7), 1.44 d.t.d (H⁴, *J*_{4,4}, 14, *J*_{4,5} 7.5, *J*_{4,3} 6.5), 1.57 d.t.d (H⁴, *J* 14, *J*_{4,5} 7, *J*_{4,3} 6), 2.00 m (H³), 2.21 d.d.d (H², *J*_{2,2}, 16.5, *J*_{2,3} 7.5, *J*_{2,1})

2.5) and 2.35 d.d.d (H², J 16.5, $J_{2,3}$ 6, $J_{2,1}$ 2) AB system, 2.40 m (2H⁵), 2.53 septet (H⁷, J 7), 9.69 d.d (H¹, J 2.5, 2). Found $[M]^+$ 170.11509. C₁₀H₁₈O₂. Calculated M 170.11512.

3,7-Dimethyl-6,7-isopropylidenedioxyoctanal (**XXVI**). The NMR spectra of compound **XXVI** are presented without assignment to one or another isomer for we failed to isolate them as individual compounds or at least with the prevalence of one isomer (δ , ppm, *J*, Hz): 0.94 d, 0.95 d (2C¹⁵H₃, *J* 6.5), 1.01 s (6H) and 1.16 s (6H, 2C¹¹H₃ and 2C¹²H₃), 1.23 s (6H) and 1.31 s (6H, 2C¹³H₃ and 2C¹⁴H₃), 2.05 m (2H⁸), 2.19 d.d.d (*J* 16, 8, 2) and 2.20 d.d.d (2H⁹, *J*_{9,9} 16, *J*_{9,8} 8, *J*_{9,10} 2), 2.36 d.d.d (*J* 16, 5.5, 2) and 2.38 d.d.d (2H⁹, *J* 16, *J*_{9,8} 5.5, *J*_{9,10} 2), 3.52 d.d (*J* 9, 3.5) and 3.53 d.d (2H⁵, *J*_{5,6} 9, *J*_{5,6} 3.5), 9.69 d.d (2H¹⁰, *J* 2, 2). Found: [*M*]⁺ 216.11512. C₁₃H₂₄O₃. Calculated: *M* 216.11525.

Isomerization of epoxides XIX on zeolite- β . To 0.60 g of calcined zeolite in 8 ml of dry CH₂Cl₂ was added 0.40 g of epoxides **XIX** in 2 ml of CH₂Cl₂. After 10 mi of stirring the mixture was filtered, the catalyst was washed with ethyl ether. On removing the solvents we obtained 0.31 g of products. By column chromatography on SiO₂ with gradient elution with hexane containing from 0 to 30% of ethyl ether was isolated 0.043 g of compound **XXVII** as a mixture of diastereomers in 2:1 ratio, 0.05 g of compound **XXV**, and 0.09 g of initial epoxides **XIX**.

4,8,8-Trimethyl-7,9-dioxabicyclo[4.2.1]nonane (**XXVII**). ¹H NMR spectrum of prevailing isomer (δ , ppm, *J*, Hz): 0.89 d (C⁹H₃, $J_{9,3}$ 7), 1.21 s and 1.30 s (C¹⁰H₃, C¹¹H₃), 1.29 m (H²), 1.39 m (H⁴), 1.63–1.79 m (H⁴, 2H⁵), 1.91 m (H³), 1.97 m (H², $J_{2,2}$ 13.5, $J_{2,3}$ 6, $J_{2,1}$ 4.5, $J_{2,4}$ 1.5), 3.92 br.d (H⁶, $J_{6,5}$ 4), 5.42 d (H¹, *J* 4.5). ¹H NMR spectrum of minor isomer (δ , ppm, *J*, Hz): 0.93 d (C⁹H₃, $J_{9,3}$ 7), 1.25 s and 1.30 s (C¹⁰H₃, C¹¹H₃), 1.47 m (2H⁴), 3.94 d.d (H⁶, $J_{6,5}$ 8, $J_{6,5}$ 2), 5.47 t (H¹, $J_{1,2}$ 2); the signals of the other protons coincide with those of the main isomer. Found *M* 170.11468. C₁₀H₁₆O₂. Calculated *M* 170.11504.

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